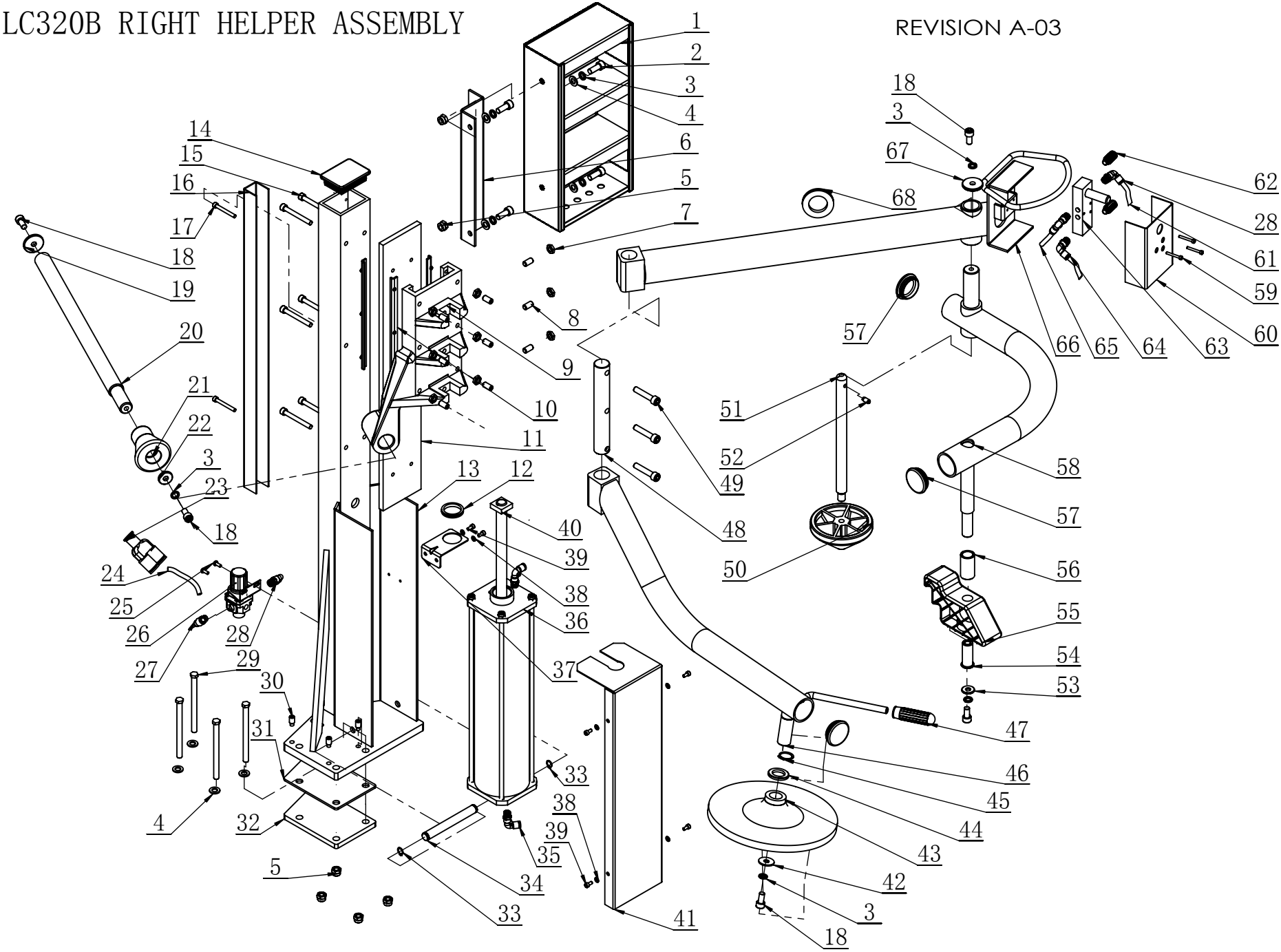


LC320B RIGHT HELPER ASSEMBLY

REVISION A-03



| ITEM | QTY. | PART NO. | DESCRIPTION.              | ITEM | QTY. | PART NO. | DESCRIPTION.       |
|------|------|----------|---------------------------|------|------|----------|--------------------|
| 1    | 1    | 6008074  | TOOL BOX                  | 57   | 3    | 6008073  | ROUND COVER        |
| 2    | 4    | 5010064  | SCREW M10X25              | 58   | 1    | 6008065  | ROTATION ARM       |
| 3    | 8    | 5010006  | WASHER 10                 | 59   | 3    | 5002021  | SCREW M4X30-N      |
| 4    | 8    | 5006005  | WASHER 10                 | 60   | 1    | 6008061  | HANDLE VALVE COVER |
| 5    | 6    | 5006001  | NUT M10                   | 61   | 1    | 5502021  | PU HOSE A Φ6X4     |
| 6    | 1    | 6008079  | FIXTURE PLATE             | 62   | 2    | 5502027  | SILENCER           |
| 7    | 9    | 5004018  | NUT M10-N                 | 63   | 1    | 5502005  | CONTROL VALVE      |
| 8    | 9    | 5004089  | SCREW M10X20-N            | 64   | 1    | 5502023  | PU HOSE C Φ6X4     |
| 9    | 1    | 6008083  | MOVABLE HOLDER            | 65   | 1    | 5502022  | PU HOSE B Φ6X4     |
| 10   | 4    | 6008080  | GUIDE RAIL INLAY          | 66   | 1    | 6008112  | SUPPORT ARM        |
| 11   | 1    | 6008064  | GUIDE RAIL                | 67   | 1    | 6008060  | WASHER             |
| 12   | 1    | 5502065  | SILENCER RING             | 68   | 1    | 5502017  | PROTECTION RING    |
| 13   | 1    | 6008081  | MAIN BODY BRACKET         |      |      |          |                    |
| 14   | 1    | 6008063  | PROTECTIVE COVER          |      |      |          |                    |
| 15   | 6    | 5010062  | SCREW M8X70               |      |      |          |                    |
| 16   | 1    | 6008077  | U-STEEL                   |      |      |          |                    |
| 17   | 2    | 5002029  | SCREW M6X50-N             |      |      |          |                    |
| 18   | 5    | 5006008  | SCREW M10X20-N            |      |      |          |                    |
| 19   | 1    | 6008088  | WASHER                    |      |      |          |                    |
| 20   | 1    | 6008087  | MOVABLE SHAFT             |      |      |          |                    |
| 21   | 1    | 6008086  | CONE ROLLER               |      |      |          |                    |
| 22   | 1    | 6008082  | CONE ROLLER WASHER        |      |      |          |                    |
| 23   | 1    | 5502025  | INSERT Y-TEE              |      |      |          |                    |
| 24   | 1    | 5502024  | PU HOSE Φ8X5              |      |      |          |                    |
| 25   | 2    | 5006007  | SCREW M5X12               |      |      |          |                    |
| 26   | 1    | 5004088  | ADJUSTING VALVE           |      |      |          |                    |
| 27   | 1    | 5502026  | INSERT ELBOW R1-4 " Φ8    |      |      |          |                    |
| 28   | 4    | 5502020  | INSERT ELBOW R1-4 " Φ6    |      |      |          |                    |
| 29   | 4    | 5002026  | BOLT M10X130              |      |      |          |                    |
| 30   | 4    | 5002027  | SCREW M10X20-N            |      |      |          |                    |
| 31   | 1    | 6008085  | PAD PLATE                 |      |      |          |                    |
| 32   | 1    | 6008084  | BOTTOM FLAT PLATE         |      |      |          |                    |
| 33   | 2    | 5010061  | CIRCLIP 12X1              |      |      |          |                    |
| 34   | 1    | 6008090  | SUPPORTING SHAFT          |      |      |          |                    |
| 35   | 2    | 5502028  | INSERT ELBOW R1/8 " Φ6    |      |      |          |                    |
| 36   | 1    | 6008089  | LIFTING CYLINDER ASSEMBLY |      |      |          |                    |
| 37   | 1    | 6008078  | BRACKET                   |      |      |          |                    |
| 38   | 6    | 5010045  | WASHER 5                  |      |      |          |                    |
| 39   | 6    | 5002031  | SCREW M5X10-N             |      |      |          |                    |
| 40   | 1    | 5502018  | FELT WASHER               |      |      |          |                    |
| 41   | 1    | 6008076  | CYLINDER COVER PLATE      |      |      |          |                    |
| 42   | 1    | 5004005  | WASHER 10                 |      |      |          |                    |
| 43   | 1    | 6008001  | TURNTABLE                 |      |      |          |                    |
| 44   | 1    | 6008098  | WASHER                    |      |      |          |                    |
| 45   | 1    | 5002030  | CIRCLIP 25                |      |      |          |                    |
| 46   | 1    | 6008075  | BEAD LIFTING ARM          |      |      |          |                    |
| 47   | 1    | 6008091  | RUBBER COVER              |      |      |          |                    |
| 48   | 1    | 6008062  | SHAFT CONNECTOR           |      |      |          |                    |
| 49   | 3    | 5010093  | SCREW M10X50              |      |      |          |                    |
| 50   | 1    | 6008066  | PRESS CONE                |      |      |          |                    |
| 51   | 1    | 6008068  | CONNECTION ROD            |      |      |          |                    |
| 52   | 1    | 6008067  | LOCK SCREW                |      |      |          |                    |
| 53   | 1    | 6008069  | WASHER                    |      |      |          |                    |
| 54   | 1    | 6008072  | LENGTHENING SHAFT         |      |      |          |                    |
| 55   | 1    | 6008070  | PRESS BLOCK               |      |      |          |                    |
| 56   | 1    | 6008071  | LENGTHENING SPACER        |      |      |          |                    |

Note:1)Machine+double helper:5502020 (change from R1/4 " Φ6 insert elbow to R1/4 " Φ6 Tee),Delete 5502025.

2)6008071,6008072 In spare parts box.